

DPS10 ELECTRO FUSION WELDING MACHINE



Features

- All digital
- High stability
- Small light

- High resolution
- High reliability
- English display
- The environment temperatureautomatic compensation function
- Selectable constant voltage, current or power
- Low requirements of input power

Advantage and application

DPS10 series plastic pipe welder based on the IGBT inversion technology is launched by Injet. with high resolution, yet small in size and weight. It's used for electro fusion welding of Dn20~Dn1000 PE and composite pipes.

Specifications

Type Definition			
DPS10			
Output power:designate by 3 digit			
PN:DPS10 indicates IGBT welder			
Input	(1 A C220 1 A C220 V 2 A C220) 100/ 1200/ 450-(511-		
Voltage/Frequency	(1AC220,1AC380V,3AC380) -10%~+20% 45 ~ 65Hz		
Output	3-180V, Adjustable		
Output Voltage	•		
Output Current	3-80Am,Adjustable		
Index			
Voltage stability	Better than 0.25%	Time resolution	Better than±0.01%
Current stability	Better than 0.5%	Temp. resolution	±0.5 ℃
Energy stability	Better than 0.5%	Load sustained rate	80%
Others			
Data input	Manual input by keypad or bar code scanning.		
Programmable	10 step programmable welding function, suitable for requirements of different pipes		
HMI	High-brightness LCD display, user-friendly		
Data storage	500 entries of records		
Protection against	Input voltage fault, output overvoltage or under voltage, overload, short circuit, frequency fault, etc.		
Cooling	Fan cooling		
Dimensions	352×188×341mm/380×242×487mm		
N.W Kgs	5KGS/7KGS/15KGS/20KGS/25KGS		
Model	2.2KW/3.5KW/6KW/8KW/12KW/15KW/22KW		
Welding Range	200MM/315MM/400MM/500MM/800MM/1200MM		

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Accessories Tools



Debeader 90-630mm



Rotary scraper 90-315mm 90-450mm



Guillotine Cutters 90-250mm



Roller Support 32-160mm 200-400mm



Pipe Squeezer 20-63mm 63-200mm



Electrofusion Positioner 32-90mm 110-250mm 200-315mm



Rotary Cutter 160-250mm 250-315mm 315-400mm



Rotary Cutter 63mm 110mm 160mm



Pipe Cutter 42mm 63mm 75mm