



# Sheet Butt Fusion Welding Machine

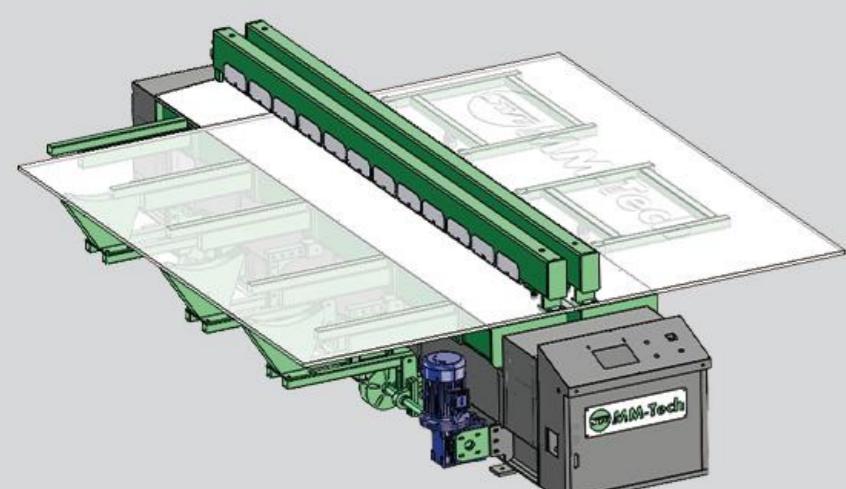
**SWT-PH Series**



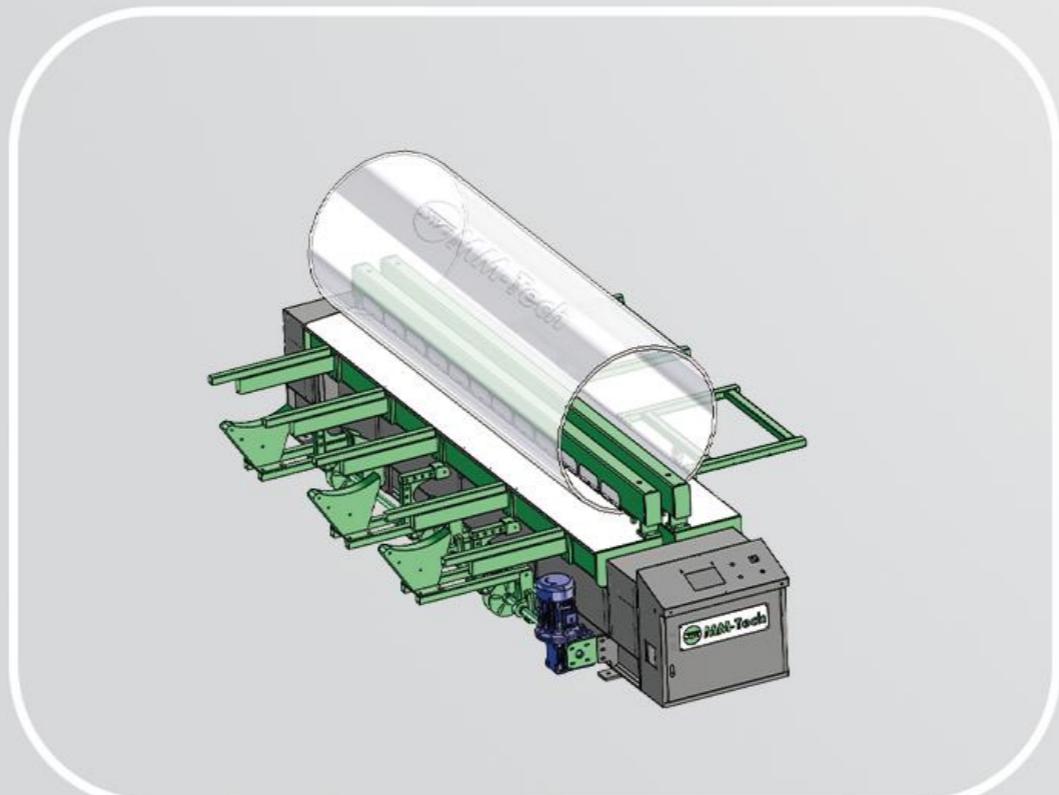
## SWT-PH SERIES

New steel structure, the mechanical synchronous transmission technology, through the SMC Electric Proportional Valve, pressure in the weld region to achieve uniform.

- High-density locking clamps that provide a homogeneous pressure distribution
- Compliant with welding standards DVS 2207. Suitable for all types of thermoplastic sheets (PE, PP, PVC, PVDF, PC, ABS, Acrylic).
- The Control system adopts Siemens / Mitsubishi PLC, with 10-inch touch screen.
- Built-in welding pressure and temperature can be selected according to material type and thickness.
- Weldable thicknesses: 3-50mm, hollow sheet up to 80mm.
- LED lights through the entire welding area.



Horizontal Welding



Circular Welding



90° Vertical Jointing

# SHEET BUTT FUSION MACHINES SWT-PH3000

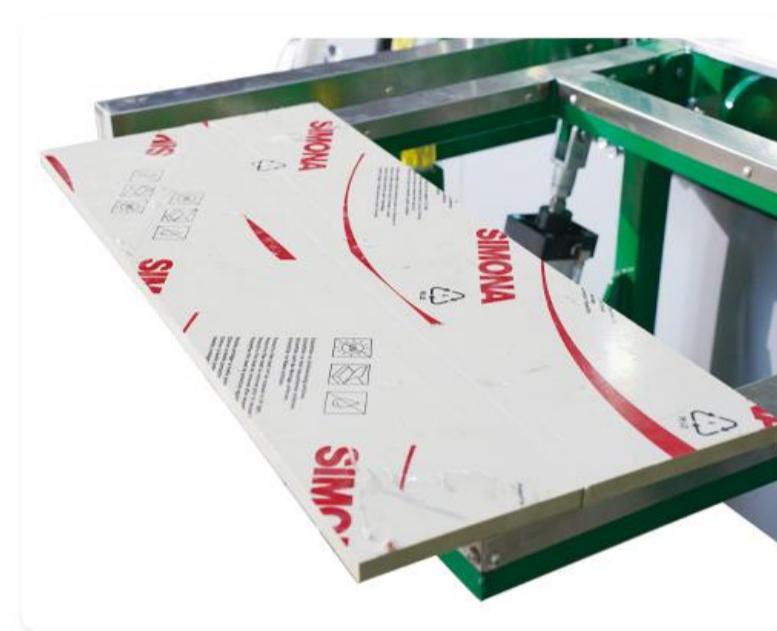
This plastic sheet welding machine is suitable for welding thermoplastic sheets made of PE, PP, PVC, PVDF, PC, ABS, Acrylic. It could not only support horizontal & circular welding, but also support 90° vertical jointing of the sheets on customer's request.



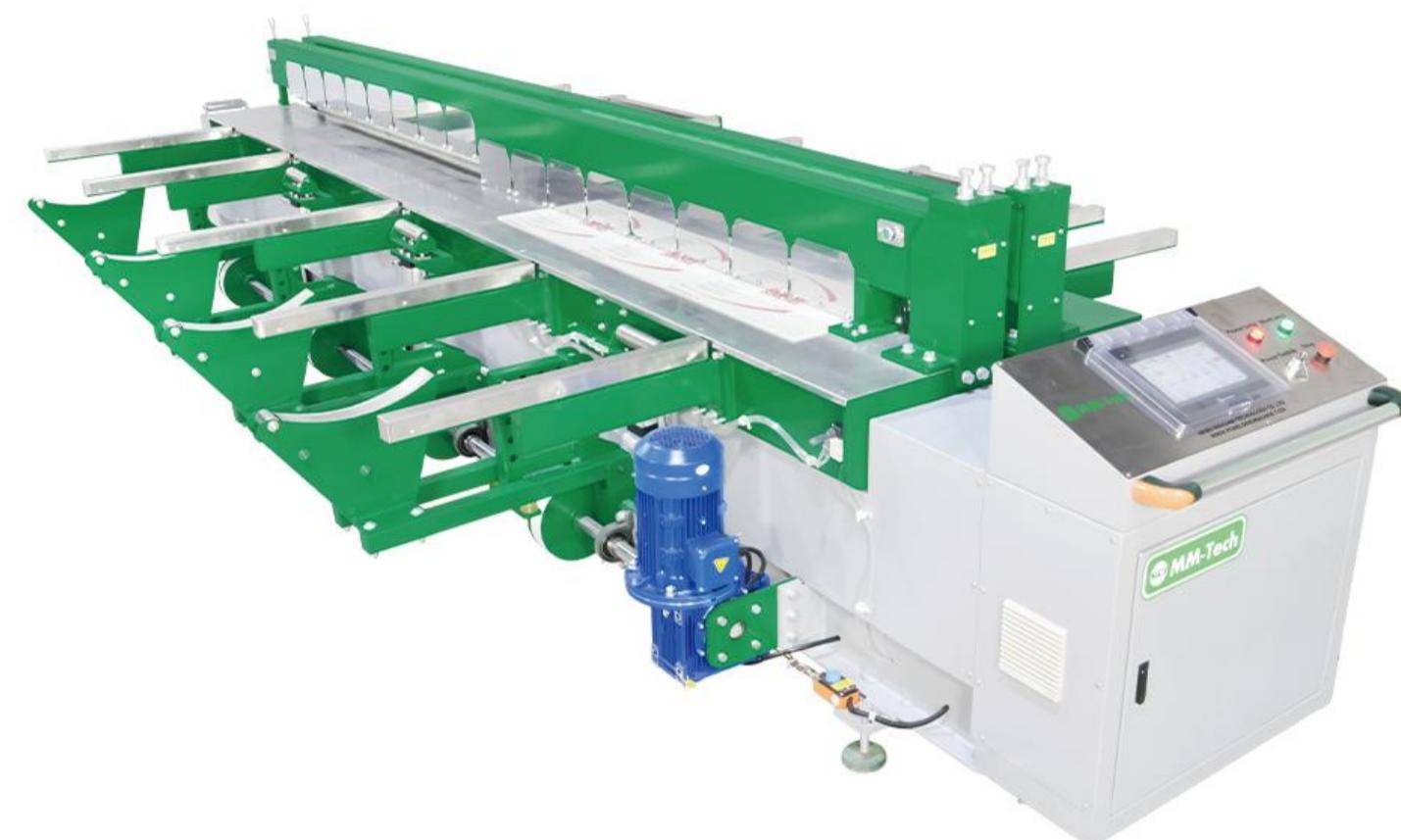
## 2 Basic Functions



Welding Circular



Welding Line



## Optional accessories



Automatic Sheet Rolling Devices



90° Angle Device

## Features

- Compliant with the welding standard DVS2207
- Automatic welding system
- Hinge connection welding more accurately
- Wireless remote control for belt's motor
- Full automatic clamp for rolling
- Pneumatic Locking Clamps
- Dual digital display thermostat
- The equipment used the best components of Festo, Siemens, and Schneider Electric
- High-precision positioning of the sheet, stable and repeatable heating, leveling, and welding straight line
- Multi-point control clamp lifting
- Heating Plate Teflon was Coated by Dupont
- Optional rocker arm device / column device
- Siemens / Mitsubishi PLC with 10-inch touch screen
- Weldable thickness 3 - 50 mm

## Specifications

Weldable Materials	PE, PP, PVC, PVDF, PC, ABS, Acrylic Twin Wall sheets
Max. Working Length (mm)	3000mm
Weldable thickness (mm)	Hard Sheet: 3-50mm Hollow Sheet: Up to 80mm
Min. cylinder diameter (mm)	350mm
Pressure setting method	Digital
Pressure Controller	SMC electric proportional valve
Power consumption (kW)	9kW
Power supply	AC 380V 3P 50/60Hz
Compressed air connection (bar)	6-8 kg/cm <sup>2</sup>
Motor Power of Rolling Belt	3kW
Sheet Locking Clamps	Pneumatic
Welding System	CNC
Display	10 inch WEINVIEW
Hardware Control Panel	SIEMENS / MITSUBISHI PLC
Full load Current(A)	15.5A
Heating Plate Power	3P / 6kW
Power Cable Size	4*2.5mm <sup>2</sup>

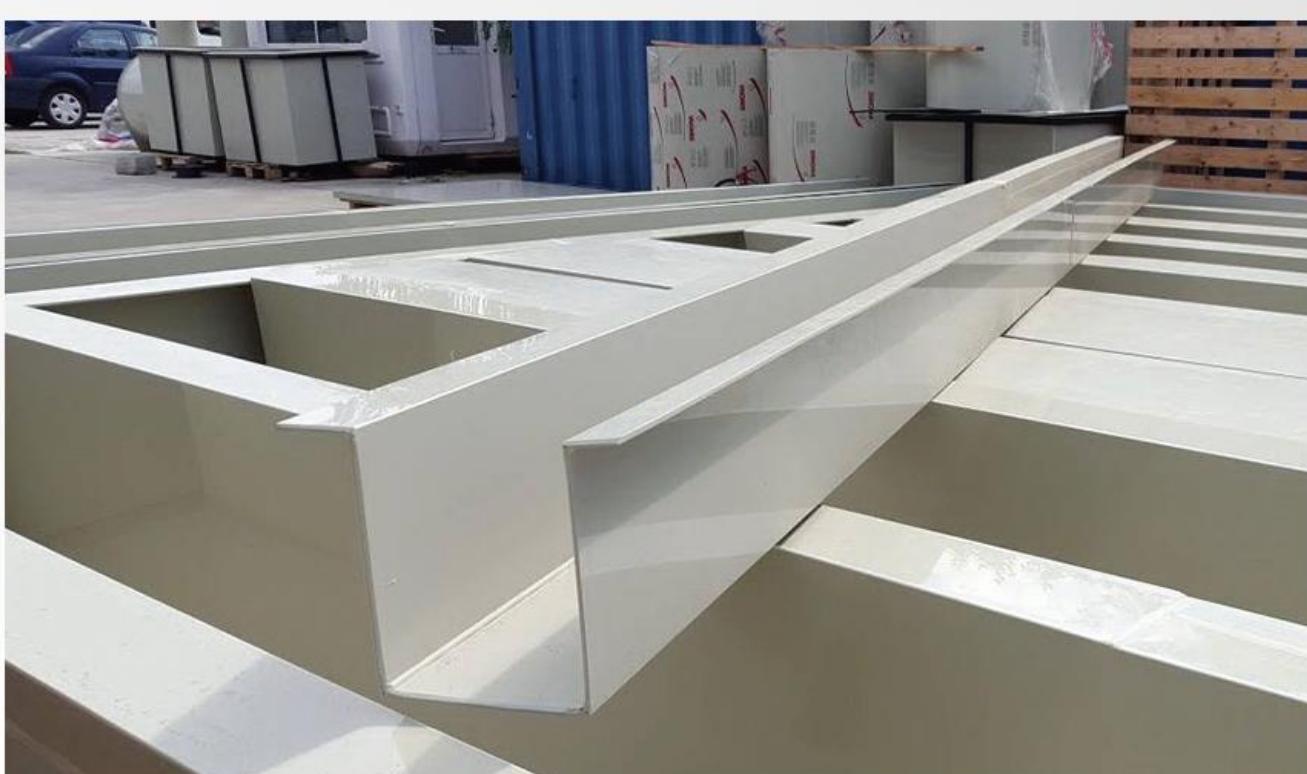
# APPLICATION



Plating Tanks



Scrubber



Ventilation Systems



Water Containers



Swimming Pool



Water Tank



Aquaculture



Water Treatment Systems



Tel:+86-311-80662170 Fax:+86-311-68009658

Cell/WhatsApp:+86-13739745191

E-mail: [david@peweldingmachine.com](mailto:david@peweldingmachine.com)

Web: [www.hdpeweldingmachine.com](http://www.hdpeweldingmachine.com)

Add: NO.355,Youyi Street,Qiaoxi District,Shijiazhuang,Hebei,China.